

App. No. 10/607,581  
Office Action Dated June 23, 2006

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**Amendments to the Claims:**

This listing of claims will replace all prior versions and listing of claims in the application.

Claims 1-10 and 13 have been canceled without prejudice or disclaimer.

Claims 11-12 and 14-15 have been amended.

**Listing of Claims:**

1-10. (Canceled)

11. (Currently Amended) A method for producing [[An]] an alkaline storage battery including a battery case and a group of electrodes arranged in the battery case, comprising:  
forming a multilayered film by roll molding or injection molding, and  
integrating the multilayered film with a resin case by insert molding, wherein  
the battery case comprises [[a]] the resin case and [[a]] the multilayered film formed on at least one surface selected from an inner surface and an outer surface of the resin case, and  
the multilayered film includes a surface layer made of a resin and a metal layer disposed between the surface layer and the resin case.

12. (Currently Amended) The method for producing the alkaline storage battery according to claim 11, wherein  
the multilayered film further comprises a resin layer disposed between the metal layer and the resin case.

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13. (Canceled)

14. (Currently Amended) The method for producing the alkaline storage battery according to claim 11, wherein

the resin case is made of a polymer alloy of polypropylene and polyphenylene ether.

15. (Currently Amended) The method for producing the alkaline storage battery according to claim 11, wherein

the metal layer is made of aluminum.